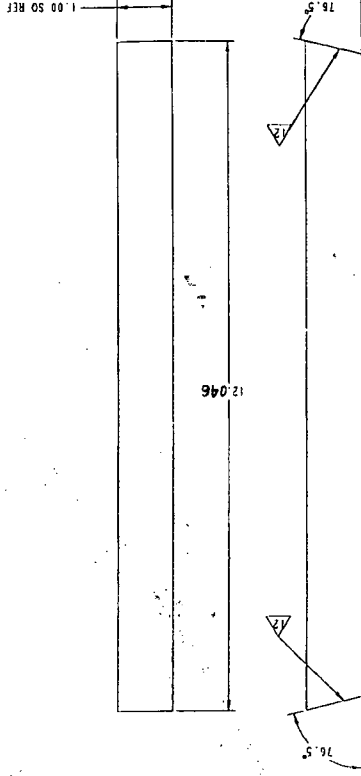


ORIGINAL

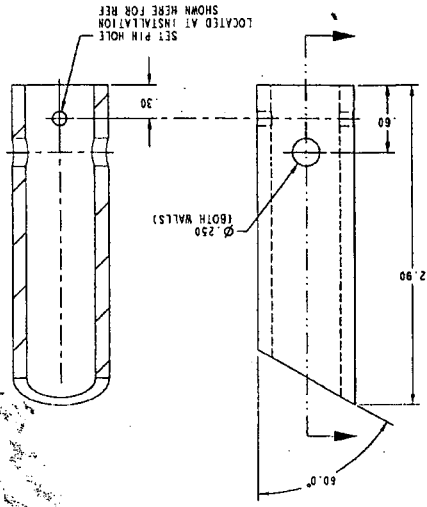
PREMIER AVIATION, INC.
2002 Aviation Parkway, Grand Prairie, Texas 75052
REV. 01
PART NO. 667-43001
DATE 01-01-83

MATL: 1.00 SO X 1.25 WALL, 6061-T6
SCALE: 1.000

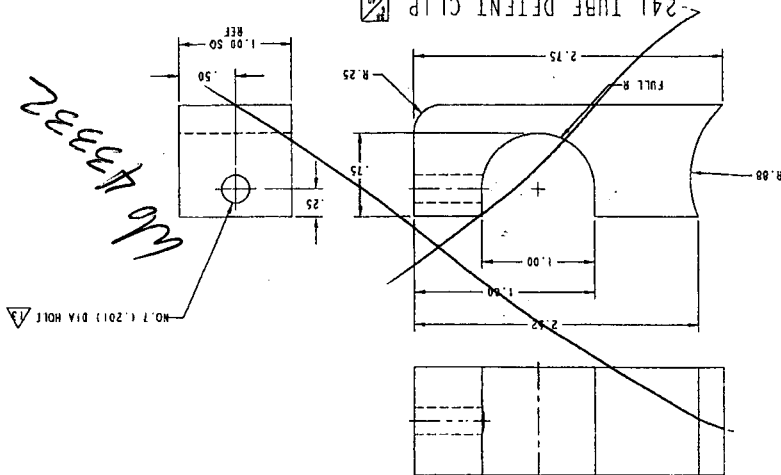
① -139 SQUARE TUBE



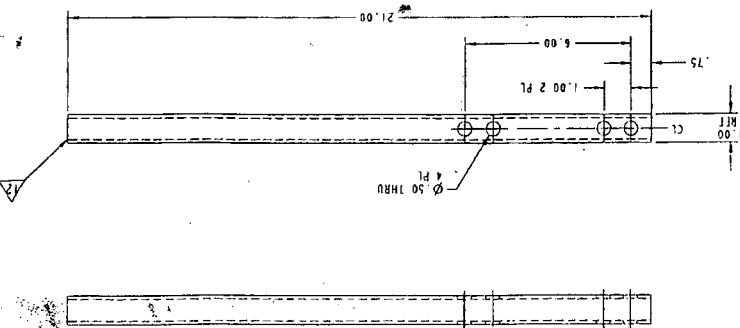
① -243 TUBE HANDLE EXTENSION



① -241 TUBE DETENT CLIP



① -239 SQUARE TUBE



RELEASED
06-04-20

Date: Wednesday, 12/11/2008 9:56:03 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HANDLE ARM EXTENSION

Job Number: 43332

Part Number: PB6743001243

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ST 438

SS 08/11/17 (10)

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/17

Job Completion



MF 08-11-17

Date: Wednesday, 12/11/2008 9:56:03 AM
 User: Melanie Fauteux

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	HANDLE ARM EXTENSION
Job Number :	43332		
Estimate Number :	12068		
P.O. Number :		Part Number :	PB6743001243
This Issue :	12/11/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B6743001 PAGE21
First Issue :	//	Project Number :	N/A
Previous Run :	40044	Drawing Revision :	B1
Written By :		Material :	
Checked & Approved By :	<u>MF 08-10-12</u>	Due Date :	19/11/2008
Comment :	Est. A05.07.20 New issue KJ/JLM Est Rev:B. Now on Doosan Lathe 08-06-25 JLM Verified By:EC		

Qty: 10 Um: Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M6061T6T0875W0125

6061-T6 RD TUBE .875 X .125W



Comment: Qty.: 0.2712 f(s)/Unit Total: 2.7122 f(s)

6061T6 TUBE .875" x.125" wall

Turn as per Dwg B67-43001

Dwg Rev: B1

Material: 6061-T6 tubing .875 x.125" wall (QQ-A-200/8 or QQ-A-225/8)

Identify for B67-43001-243

Batch: M108462

Deburr

M.A 08/11/14

2.0

DOOSAN LATHE

DOOSAN LATHE



Comment: ~~Doosan Lathe~~ MANUAL MILL

1-Turn as per Folio FA Rev: _____ & Dwg B67-43001-1 Rev: _____

2-Deburr per dwg B67-43001-1

M.A 08/11/14

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

M.A 08/11/14

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

29 08/11/15 (10)